



Ref. no.: 062420-12

Manufacturer: Qingdao Anchor Chain Co.,Ltd.



**List 8: Anchor Chain Cable and Accessories**

Grade	Key	Supply Condition (1)	max. Thickness, mm	max. Weight	Remarks
GL-K1	GL-K1	N, N+T	122		
GL-K2	GL-K2	N, N+T	122		
GL-K3 (CM 690 acc. to 18669-2002)	GL-K3	Q+T	122		

Key: GL-K1, -K2, -K3 Chain Cable Grade  
 -V quenched and tempered

GL-R3, -R3 S, -R Mooring Chain RIG-Quality  
 -Z Chain Cable Accessories

-N normalized

(1):  
 AC, AF, AR = as cast, as forged, as rolled  
 CR = controlled rolled  
 F = ferritized  
 HF = hot formed  
 N = normalized

N+T = normalized + tempered  
 Q+T = quenched + tempered  
 SH = surface hardened  
 S+Q = solution annealed + quenched  
 TM = thermomechanically rolled

(2):  
 CC = continuous casting  
 IC = ingot casting