



Qingdao Anchor Chain Co., Ltd. (486325)
No. 6 Lingshan Rd., Lingshan Town, Jimo City
Qingdao, Shandong Province, P. R. China

Reference: T1294390
Project Number: 3347902

ATTN: Zi-Yu Zhang

Extension of Ship Anchor Chain and Accessory Facility and Process Approval ABS Approval of Qingdao Anchor Chain Co., Ltd., China

We have the ABS Qingdao plant survey report QD2636371-A dated 24 August 2014, along with your submittals of 12 September 2014 together with enclosures relative to the subject. With regard thereto we advise that Qingdao Anchor Chain Co., Ltd. is considered approved to produce ship anchor Chain and Accessories to the requirements of *ABS Materials & Welding Rules Part 2-2-2 (2015)*, as outlined herein, provided the Rules are adhered to in all respects and all production, testing and inspection are to the satisfaction of the attending ABS Surveyor.

Table 1

Product	: Stud Link Chain
Manufacturing Process	: Flash-Butt Welded
Grade	: 3a
Maximum Diameter	: 152 mm
Heat treatment facility	: In House
Delivery condition	: Quenching & Tempering
Steel Bar Manufacturer	: Jiangyin Xingcheng Special Steel Co., Ltd.
Marking	: AB/3a

Table 2

Product	: Accessories (Kenter Shackle, End Shackle, Swivel)
Manufacturing Process	; Forged
Grade	: 3a
Maximum Diameter	: 152 mm
Heat treatment facility	: In House
Delivery condition	: Quenching & Tempering
Steel Bar Manufacturer	: Jiangyin Xingcheng Special Steel Co., Ltd.
Marking	: AB/3a



Repair by welding of forged or rolled ship anchor Chain and Accessories is not permitted.

The approval is valid for five years and will expire on 23 August 2019. Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request renewal of approval prior to the five year expiry date. Please find our invoice to cover the costs of the technical review is enclosed.

A copy of the documentation appropriately stamped to indicate our review is being retained. If you need to contact ABS regarding this review please email James Oehrle at joehrle@eagle.org

Very truly yours

Daniel Cronin
Vice President of Engineering,
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V. Balasubramaniam
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